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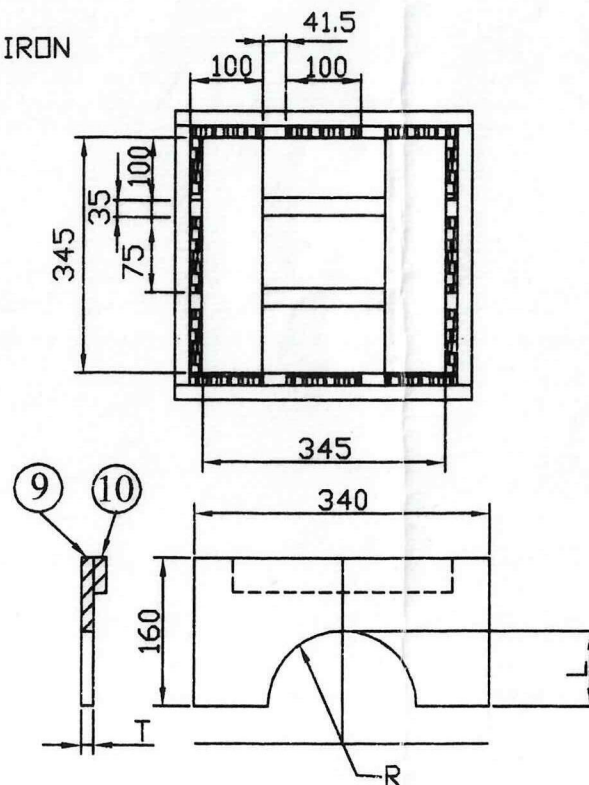
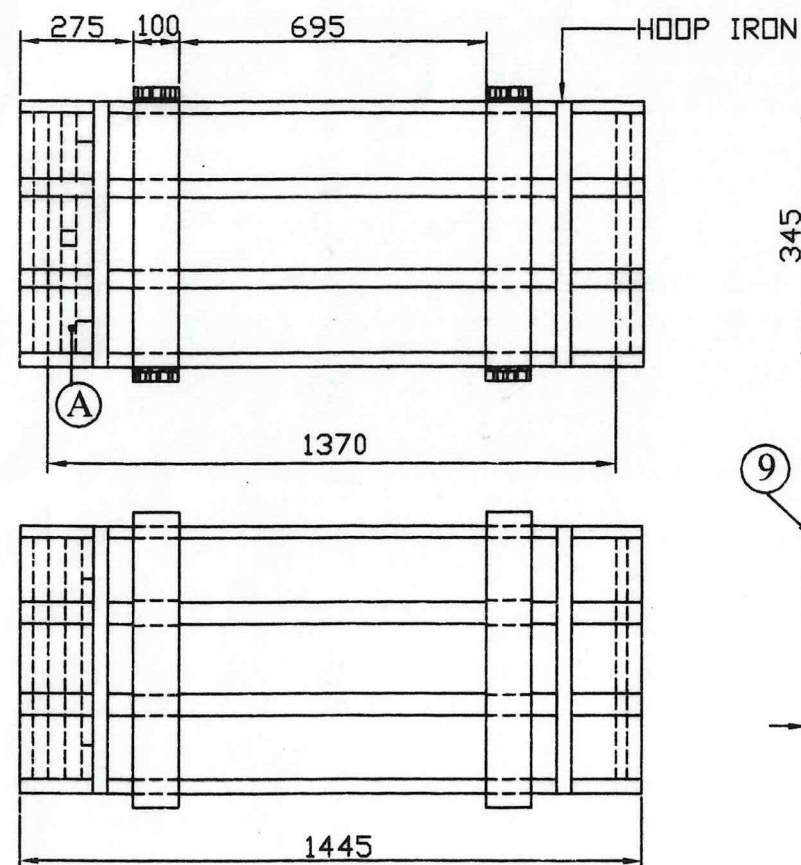
3 983 14 01214 WB

DRG No.

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SIGN AND DATE
REF. DRG. No.

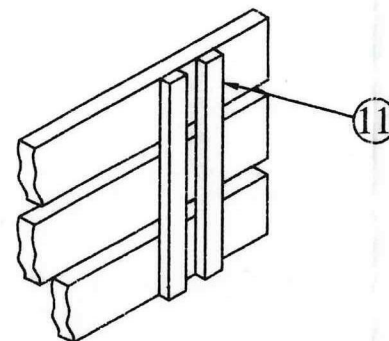
INVENTORY No.



CONTROLLED COPY

SUPPORT PLANK	R	L	T
A	82	69.5	19

FOR EXPORT ORDER

GUIDE FOR SUPPORT PLANKS
AT POSITION A

NOTES:

- * MATERIAL : WOOD AS PER GROUP I OR II OF IS:6662-1993.
- ALL JOINTS SHOULD BE SECURED BY ADEQUATE NUMBERS OF WIRE NAILS OF ($\phi 2 \times 40L$) CONFORMING TO IS:723-1972
- DIMENSIONS INDICATED REFER TO POST SHRINKAGE STAGE. DUE PROVISION FOR SHRINKAGE OF PLANKS SHOULD BE MADE BY THE VENDOR WHILE CUTTING SHOOKS.
- BAND = HOOP IRON OF 19mm WIDTH, 26 GAUGE, BLUE FINISH
- ENDS SHOULD BE PROVIDED WITH SUITABLE PACKING MATERIALS WHILE PACKING "INSULATOR WITHOUT METAL PARTS"
- SUPPORT AT 'A' SHOULD BE FIXED TO THE BOX ONLY AT THE TIME OF PACKING THE INSULATOR IN THE BOX
- VOLUME OF THE WOOD REQUIRED FOR ONE BOX = 0.04605 cu.meter
= (1.626 cu.feet)
- LATERAL MOVEMENT OF INSULATOR SHOULD BE ARRESTED USING SUITABLE PACKING MATERIAL AT THE ENDS
- INSULATOR SHOULD BE SUPPLIED IN SET OF TOP AND BOTTOM PIECES
- TOP, MIDDLE & BOTTOM PIECES SHOULD BE MARKED WITH SET NUMBERS
- FUMIGATION SHOULD BE DONE.

11	GUIDE PLANK	345x25x25	"		4
10	REINFORCEMENT PLANK	275x50x19	"		2
9	SUPPORT PLANK	340x160x19	"		2
8	SIDE PLANK	345x75x19	"		6
7	REINFORCEMENT PLANK	345x75x19	"		4
6	BATTEN	383x100x19	"		4
5	BATTEN	421x100x19	"		4
4	STAY PLANK	1445x75x19	"		2
3	STAY PLANK	1445x100x19	"		4
2	STAY PLANK	1445x100x19	"		2
1	STAY PLANK	1445x100x19	"		4
ITEM NO.	DESCRIPTION	PLANK SIZE	* MATERIAL	UNIT Wt.	QUANTITY

BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPORCELAINS DIVISION
BANGALORE - 560 012

NAME	SIGN	DATE
DRN GIRISH.S		17.10.07
CHD S.S.P		17.10.07
APPD S.S.P		17.10.07
REF TO ASSY.DRG	ITEM No.	No. OF ITEMS
DRAWING No. 3 983 14 01214WB		00
No. OF SHEETS		